

EXCEL CELL ELECTRONIC CO., LTD. SPECIFICATION

NO. A30877 PAGE
1
Edition 4

EDG/S DIP SWITCH

1. FEATURES:

- 1-1 Tactile response is performed directly by larger contact pressure to ensure very stable contact.
- 1-2 All UL 94V-O fire retardant plastics used.
- 1-3 Bottom epoxy sealed standard to ensure free of flux immersion during wave soldering.
- 1-4 Contact wiping on make and break.
- 1-5 Gold plated or silver plated contacts to ensure low contact resistance and long mechanical life.
- 1-6 Ideal for data processing, communications, remote controls and burglar alarm system use, where manual programming is required.

2. SPECIFICATIONS:

2-1 ELECTRICAL

2-1-1 Contact Rating

Switching 25 mA, 24 VDC

Non-Switching 100 mA, 50 VDC

2-1-2 Contact Resistance

Initial 50 m Ω Max.

After life test $100 \text{ m}\Omega$ Max.

2-1-3 Insulation Resistance 1,000 M Ω min at 100 VDC

2-1-4 Dielectric Strength 500 VDC min. for 1 minute

2-1-5 Capacitance between 5 pF Max.

adjacent switches



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2-2 MECHANICAL AND ENVIRONMENTAL

2-2-1 Temperature Rating

Operating -40°C to $+85^{\circ}\text{C}$

Storage -40°C to $+85^{\circ}\text{C}$

2-2-2 Operation Force 800g Max. (SPST only)

2-2-3 Mechanical Life 3,000 operations

2-2-4 Humidity 95% RH, 40°C for 96 Hrs.

2-2-5 Vibration 10 to 55 Hz for 6 Hrs.

2-2-6 Solderability After flux 230± 5°C for

5± 0.5 seconds 95% coverage

2-2-7 Soldering Heat After 260± 5°C for 5± 1 sec.

shall have no deterioratio

3 OPTIONS

- 3-1 Special top or side marking available.
- 3-2 Right angle for spst 1-12 positions.
- 3-3 Low profile actuator.
- 3-4 Low profile actuator plus top tape sealed.

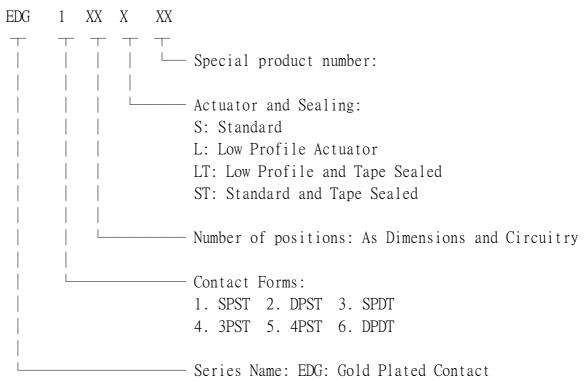


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4 PART NUMBERING SYSTEM



5. PACKING

5-1 PACKING METHOD

All switches are packed into IC tubes as an inner packing unit,

then ten tubes are bundles together with rubber bands.

Length of IC tube: 560 mm (EDG 1 pole only: 280 mm).

- 5-2 INFORMATION ON LABLE (stuck to each bundle of IC tubes).
 - (1) PART NO.

(7) ECE MARK.

(2) DESCRIPTION.

(8) WARNING.

(3) LOT NO.

(9) QC STAMP.

(4) QUANTITY.

(10) DATE.

(5) TESTER NO.

(11) MANUFACTURERS NAME.

EDS: Silver Plated Contact

(6) REPROCESS NO.

6. DRAWINGS

Dip switch dimensions: see attached drawing.

Circuit diagram: see attached drawing.

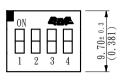
P.C.B. layout diagram: see attached drawing.



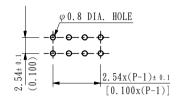
EDG/EDS SPST DIMENSIONS Unit:mm(inch)

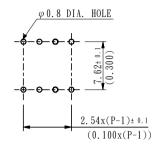
RIGHT ANGLE TYPE ONLY

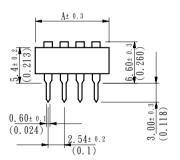
P.C.B LAY OUT

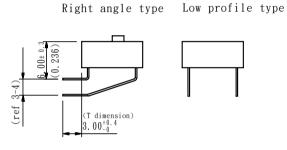




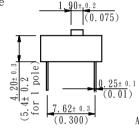




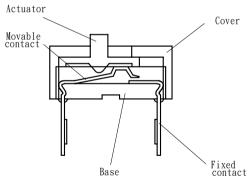








CONSTRUCTION



Base

Dimension A

Positions	1	2	3	4	5	6	7	8	9	10	12	15
A	3. 9	6. 7	9. 2	11.7	14.2	16.7	19. 2	21. 7	24. 2	26. 7	31. 8	39. 5
	(0. 154)	(0. 264)	(0. 362)	(0.461)	(0.559)	(0.657)	(0. 756)	(0. 854)	(0. 953)	(1. 05)	(1. 25)	(1. 555)

NOTE: The dimensions of the 1 pole switch may vary silghtiy.

NOTE:1,2 &3 pole switches don't have the "ECE" Mark

				NORMAL TOLERANCE PART NUMBER				UNIT	MM(INCH)		PART NAME	EDG/EDS	
				RANGE 0 - 1	TOLERANCE ± 0.1	MATERIAL			SCALE	5	: 3	ТҮРЕ	SPST
				1 - 4	± 0.3		DE COL DEL		QUANTITY			FILE NAME	EDG1xxxB. PRT
				16 - 63	± 0.8	를 GARY			PROCESSING			ASSEMBLY NUMBER	
NO.	DETAILS	ALTERED BY	DATE	63 - 250	± 1.0	Ŕ	GN	\geq	PROJECTION	\bigoplus		SURFACE TREATMENT	